

Receiving Report

Date: 14/01/17

Batch No: M127946

Supplier: WEKAycastle

Dart P/O: 22464

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No N/A
 Shipment Complete: Yes No N/A
 QC6 Inspection:
 Work Order DAS.14/01/20
16

Discrepancies

Part Number	Description	Quantity Shipped	Quantity Received	Quantity Returned	Quantity Short	Comments
<u>M3-4 B-2500 X2500</u>		<u>12</u>	<u>12</u>	<u>0</u>	<u>12</u>	

Initials of receiver (if shipment OK) Level 12

Production/Admin:

Date 14/01/17

Location

Received/Costing

Initial C

Purchase Order Receipt Listing

Friday, January 17, 2014 7:19:54 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO22464 Receipt Dates from 1/17/2014 to 1/17/2014 All Line Item Types
 All Item ID/GL/WOs All Rec. Employees All Currencies
 Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID Reference/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty (PO U/M)	Book Amt
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VendorID\Vendor Name	VC-MET001	Metaux Castle								
PO22464	1	M2024T3R1.250 f								
CAD	No	2024-T3 Round Bar f								
		1.250"								
		M127946								
	2	M2024T3R1.875 f								
		2024 T3 ROUND f								
		BAR 1.875								
		M127946								

Total Received Quantity: 24,0000
 Total Qty to Inspect (PO U/M): 0,0000
 Total Reject Quantity: 0,0000
 Total Receipt Value: \$290,86
 Total Balance Due Quantity: 0,0000



PACKING SLIP/
CERTIFICATE OF CONFORMANCE

A. M. Castle & Co.

835-SELKIRK AVENUE
POINTE CLAIRE, QUEBEC
H9R 3S2

Page 1 of 1

Shipment No:2010020

Ship From:	Sold To:	Ship To:	Deliver To:	
A. M. Castle & Co. MONTREAL - CASTLE METALS 835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC H9R 3S2	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped	F.O.B.	Freight Terms	Carrier	BOL No
15-JAN-2014	ORIGIN	Prepaid	MANITOULIN	2010020-2
Shipment Details				
Final Destination Branch - MON				

Order No	Line No	Item No	Description			
3157321	2	8002	1.8750.RD.2024.T351.ALUMINUM.CF.144.0000 SPECIFICATIONS: AMS-QQ-A-225/6 FORWARD COPY OF P/S TO TRACY (MONTREAL) Email P/s and certs to: clavioe@dartaero.com			
Purchase Order No	Part Number	Ordered Qty	Invoice Qty			
22464		12.00 FT	12.0000 FT			
Details	ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S FORWARD COPY OF P/S TO TRACY (MONTREAL) Email P/s and certs to: clavioe@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS					
Delivery No.	Mill	Heat Number	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
119487053	KAISER	10039022	1		144.0000	39.7200
	ALUMINUM					

These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Reviewed by Authorized Castle Metals Representative: _____

Date: _____ Name: _____

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M2024T3 R. 1.275 / M127946
 RECEIVED BY: Line Dayandan
 DATE: Jan 2014
 P/O# 22464
 QUANTITY ORDERED: 12.0
 THICKNESS ORDERED: 1.275" Round
 SHEET SIZE: 12.0" x 12.0"
 MATERIAL CERT RECEIVED yes
 QUANTITY RECEIVED: 12.0
 THICKNESS RECEIVED: 1.275" Round
 SHEET SIZE RECEIVED: 12.0" x 12.0"

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <u>N</u>	
INCORRECT FINISH	Y <u>N</u>	
CORROSION	Y <u>N</u>	
INCORRECT GRAIN DIRECTION	Y <u>N</u>	
INCORRECT MATERIAL	Y <u>N</u>	
INCORRECT THICKNESS	Y <u>N</u>	
PHOTO REQUIRED	Y <u>N</u>	
CORRECT MATERIAL	Y <u>N</u>	
CORRECT REF # TO LINK CERT	Y <u>N</u>	10039022 Heat #.
CORRECT MATERIAL IDENTIFICATION	Y <u>N</u>	
CORRECT M# ON THE MATERIAL	Y <u>N</u>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <u>N</u>	Spec's Donot match. Rezunzi
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <u>N</u>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	SIZE OF TEST SAMPLE	HRC	HRB	DUR A	DUR D
		2024T3	41.0" 1/2"		
			47 HRB		

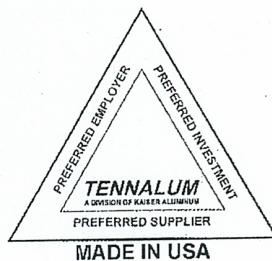
testers located in the Quality Office

QC 18 INSPECTION	048	ENGINEERING SIGNOFF (if required)
INSPECTED BY:	<u>16</u> 9-89	BY: <u>OP</u> DATE: <u>14/1/20</u>

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Tennalum
309 Industrial Drive
Jackson, TN 38301
731-423-2811



Revised Certification
CERTIFIED TEST REPORT
<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER: 204974-1		CUSTOMER PART NUMBER: 8002		PRODUCT DESCRIPTION: Cold Finished Round			
KAISER ORDER NUMBER: 685775	LINE ITEM: 1	SHIP DATE: 02/11/2013	ALLOY: 2024	TEMPER: T351			
WEIGHT SHIPPED: 2088 lbs.	QUANTITY: 52 pcs.	B/L NUMBER: 34998	DIAM/DAF/THKNS: 1.875 in.	WIDTH: 0.000 in.	LENGTH: 144.0 in.		
SHIP TO: A M Castle & Co AM Castle & Co. 3400 No. Wolf Road Franklin Park, IL 60523 USA			A M Castle & Co 1420 Kensington Road Suite 220 Oak Brook, IL 60523 USA				

Test Code: 1000 AC

Actual Physical Properties

Lot Number	LONG.	LONG.	LONG.			
	UTS	YTS	ELONG.	ksi	ksi	%
10039022	66.5	50.5	24.0			
	69.2	51.9	24.0			
10040236	69.0	52.1	24.0			

Chemical Composition, WT. % (Aluminum Remainder)

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	OTHERS EACH	OTHERS TOTAL	Lot
Actual	0.07	0.14	4.7	0.74	1.4	0.00	0.06	0.01			10039022
Actual	0.11	0.21	4.6	0.76	1.3	0.01	0.12	0.02			10040236
Max	0.50	0.50	4.9	0.9	1.8	0.10	0.25	0.15	0.05	0.15	
Min			3.8	0.30	1.2						

Specifications

Standard: ISO 9001, ASTMB211-12, AMS4120R, AMS-QQ-A-225/6A Non-Standard: A92024-02-14

Drawn ~~long~~ BAR
Acceptable for
FERR PARTS 9/14/12

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ("Kaiser") hereby certifies that the metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

John Rennekamp, Quality Manager

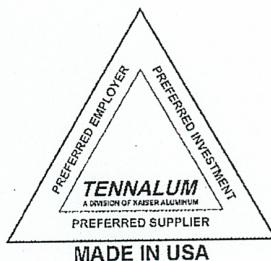
Plant Serial: 183905

Kaiser Order Number: 685775

Line Item: 1



Tennalum
309 Industrial Drive
Jackson, TN 38301
731-423-2811



Revised Certification
CERTIFIED TEST REPORT
<http://Online.KaiserAluminum.com>

Miscellaneous Notes

Made in USA

This material was melted and manufactured in the USA. Mercury is not a normal contaminant in aluminum alloys. Neither mercury nor any of its compounds were utilized by Kaiser Aluminum in the manufacture of this material. AS9100C:2009 The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

This material meets the requirements of T4 temper and of QQ-A-225/6E Amendment 1 (CANCELLED). NAFTA - YES. Material complies with FAR BAA (FAR 52.225-1, Buy American Act-Supplies), DFARS BAA (DFARS 252.225-7001 Buy American Act & Bal of Payments Prog), and FAR TAA (FAR 52.225-5 Trade Agreements). No weld repair. Material is RoHS compliant.

Castile Metals FP
HEAT NUMBER 100-39022
MECHANICAL ID 8002
ITEM CODE 8002
LOT NUMBER 204974
PO NUMBER 2-13-13
RECEIPT DATE 2-13-13
SUPPLIER KAISER
SPECIFICATION HD
LCS HD
COMMENT BL
APPROVED BL

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ("Kaiser") hereby certifies that the metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

John Rennekamp, Quality Manager

Plant Serial: 183905

Kaiser Order Number: 685775

Line Item: 1



PACKING SLIP/
CERTIFICATE OF CONFORMANCE

A. M. Castle & Co.

Page 1 of 1

Shipment No:2010020

Ship From:	Sold To:	Ship To:	Deliver To:
A. M. Castle & Co. MONTREAL - CASTLE METALS 835-SELKIRK AVENUE POINTE CLAIRE, QUEBEC H9R 3S2	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA
Date Shipped 15-JAN-2014	F.O.B. ORIGIN	Freight Terms Prepaid	Carrier MANITOULIN
			BOL No 2010020-2

Shipment Details

Shipment Details		Final Destination Branch - MON		
		Description		
		1.2500.RD.2024.T351.ALUMINUM.CF.144.0000 SPECIFICATIONS: AMS-QQ-A-225/6 FORWARD COPY OF P/S TO TRACY (MONTREAL) Email P/s and certs to: clavoie@dataaero.com		
Purchase Order No	Part Number	Ordered Qty	Invoice Qty	
22464		12.00 FT	12.0000 FT	
Details	ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT-TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S FORWARD COPY OF P/S TO TRACY (MONTREAL) Email P/s and certs to: clavoie@dataaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS			
Delivery No.	Mill	Heat Number	Mech Id	PCS
119486798	KAISER ALUMINUM	20170993		1
			Width (IN)	Length (IN)
			144.0000	17.8200

These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements or the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Reviewed by Authorized Castle Metals Representative: _____ Date: _____ Name: _____

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M20424T3 R1.25 M 127946
 RECEIVED BY: Linn Desgarnier
 DATE: Jan 2014
 P/O# 22464
 QUANTITY ORDERED: 12.00
 THICKNESS ORDERED: 1.250 Round
 SHEET SIZE: 12.00 x 24.00

MATERIAL CERT RECEIVED Y
 QUANTITY RECEIVED: 12.01
 THICKNESS RECEIVED: 1.252 Round
 SHEET SIZE RECEIVED: 12.01 x 24.00

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <u>N</u>	
INCORRECT FINISH	Y <u>N</u>	
CORROSION	Y <u>N</u>	
INCORRECT GRAIN DIRECTION	Y <u>N</u>	
INCORRECT MATERIAL	Y <u>N</u>	
INCORRECT THICKNESS	Y <u>N</u>	
PHOTO REQUIRED	Y <u>N</u>	
CORRECT MATERIAL	<u>Y</u> N	
CORRECT REF # TO LINK CERT	<u>Y</u> N	20170993 Heat #
CORRECT MATERIAL IDENTIFICATION	<u>Y</u> N	
CORRECT M# ON THE MATERIAL	<u>Y</u> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<u>Y</u> N	Spec's don't match Regnum
DOES THIS REQUIRE AN EXTRUSION REPORT	Y N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	Comments
		401 (avg)			
		45HRB			

testers located in the Quality Office

Acceptable for

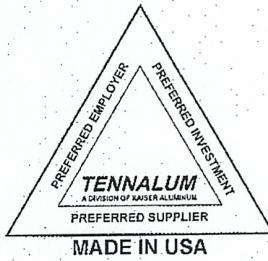
4132-200-002-005

QC 18 INSPECTION	DAS	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>16 14/01/20</u>		BY: <u>14/1/20</u> DATE: <u>9-89</u>

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

KAISER ALUMINUM FABRICATED PRODUCTS

Tennalum
309 Industrial Drive
Jackson, TN 38301
731-423-2811



CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Miscellaneous Notes

Made in USA

This material was melted and manufactured in the USA. Mercury is not a normal contaminant in aluminum alloys. Neither mercury nor any of its compounds were utilized by Kaiser Aluminum in the manufacture of this material. AS9100C:2009 The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

This material meets the requirements of T4 temper and of QQ-A-225/6E Amendment 1 (CANCELLED). NAFTA - YES. Material complies with FAR BAA (FAR 52.225-1, Buy American Act-Supplies), DFARS BAA (DFARS 252.225-7001 Buy American Act & Bal of Payments Prog), and FAR TAA (FAR 52.225-5 Trade Agreements). No weld repair. This material is RoHS 2 compliant.

Castle Metals FP

HEAT NUMBER 20170993
MECHANICAL ID _____
ITEM CODE 7965
LOT NUMBER 226316
PO NUMBER 6-19-13
RECEIPT DATE 6-19-13
SUPPLIER KAISER
SPECIFICATION NO
LCS NO
COMMENT _____
APPROVED BD

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ("Kaiser") hereby certifies that the metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

John Rennekamp, Quality Manager

John Rennekamp

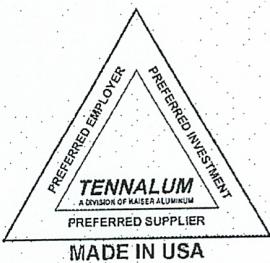
Plant Serial: 189486

Kaiser Order Number: 689102

Line Item: 1



Tennalum
309 Industrial Drive
Jackson, TN 38301
731-423-2811



CERTIFIED TEST REPORT
<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER: 226316-1		CUSTOMER PART NUMBER: 7965		PRODUCT DESCRIPTION: Cold Finished Round			
KAISER ORDER NUMBER: 689102	LINE ITEM: 1	SHIP DATE: 06/17/2013		ALLOY: 2024	TEMPER: T351		
WEIGHT SHIPPED: 4159 lbs.	QUANTITY: 233 pcs.	B/L NUMBER: 35550		DIAM/DAF/THKNS: 1.250 in.	WIDTH: 0.000 in.	LENGTH: 144.0 in.	
SHIP TO: A M Castle & Co AM Castle & Co. 3400 No. Wolf Road Franklin Park, IL 60131 USA				SOLD TO: A M Castle & Co 1420 Kensington Road Suite 220 Oak Brook, IL 60523 USA			

Test Code: 1000 AC

Actual Physical Properties

Lot Number	LONG.	LONG.	LONG.			
	UTS ksi	YTS ksi	ELONG. %			
20170993	69.8	54.8	22.5			
	69.9	54.7	21.0			
	69.4	54.8	22.0			
20171408	70.1	55.4	21.0			
	70.0	54.3	20.5			
	70.0	55.2	20.0			

Chemical Composition, WT. % (Aluminum Remainder)

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	OTHERS EACH	OTHERS TOTAL	Lot
Actual	0.08	0.20	4.7	0.80	1.3	0.01	0.07	0.02			20170993
Actual	0.11	0.17	4.5	0.79	1.3	0.02	0.10	0.02			20171408
Max	0.50	0.50	4.9	0.9	1.8	0.10	0.25	0.15	0.05	0.15	
Min			3.8	0.30	1.2						

Specifications

Standard: ISO 9001, ASTMB211-12, AMS4120R, AMS-QQ-A-225/6A Non-Standard: A92024-02-14

DRALM BAR
Acceptable for ERA parts

CERTIFICATION

Q14/1/20

Kaiser Aluminum Fabricated Products, LLC ("Kaiser") hereby certifies that the metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

John Rennekamp, Quality Manager

John Rennekamp

Plant Serial: 189486

Kaiser Order Number: 689102

Line Item: 1



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO22464**

Purchase Order Date 12/19/2013
PO Print Date 12/19/2013

Page Number 1 of 2

Order From : VC-MET001
METAUX CASTLE
A.M. CASTLE & CO. (CANADA) INC. - C/O 910720
P.O. BOX 4090 STN A
TORONTO, ON M5W 0E9
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FOB
12/19/2013

Contact Name
Vendor Phone 514 694 9575

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M2024T3R1.250	2024-T3 Round Bar 1.250"	1/10/2014 Yes 1/10/2014	12.00 f		\$7.98	\$95.76
2	M2024T3R1.875	2024 T3 ROUND BAR 1.875	1/10/2014 Yes 1/10/2014	12.00 f		\$17.80	\$213.60

MATERIAL: 2024-T3 OR T3510/T3511 ALUMINUM ROUND BAR
AS PER AMS-QQ-A-200/3 OR AMS 4152/4164/4165

Line Total: \$95.76

MATERIAL: 2024-T3 OR T3510/T3511 ALUMINUM ROUND BAR
AS PER AMS-QQ-A-200/3 OR AMS 4152/4164/4165

12/19/2013
Line Total: \$213.60

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO22464**

Purchase Order Date 12/19/2013

PO Print Date 12/19/2013

Page Number 2 of 2

Order From : VC-MET001
METAUX CASTLE
A.M. CASTLE & CO. (CANADA) INC. - C/O 910720
P.O. BOX 4090 STN A
TORONTO, ON M5W 0E9
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 514 694 9575

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

3	M303B2.000X1.750	303 BAR 2" X 1.750"	1/10/2014	12.00	\$111.52	\$1,338.24
			Yes	f	11.3333	
			1/10/2014			

MATERIAL: AISI 303 SS BAR AS PER ASTM A582
NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$1,338.24

4	M304B0.500X2.500	304 BAR .500 x 2.50	1/10/2014	12.00	\$15.51	\$186.12
			Yes	f		
			1/10/2014			

MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 PLATE
AS PER ASTM A276 OR ASTM A240

Line Total: \$186.12

PO Total: \$1,833.72

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.
No substitution or deviation without consent.

Certificate of Conformity or Material Certification required - YES NO
PST# 6122-5207

Change Nbr: 1 Change Date: 12/19/2013